

TSQC Nov '24 – Triple I-Girder Bent Caps

Leon Flournoy, P.E. – SAT District Bridge Supervisor



February 18, 2025

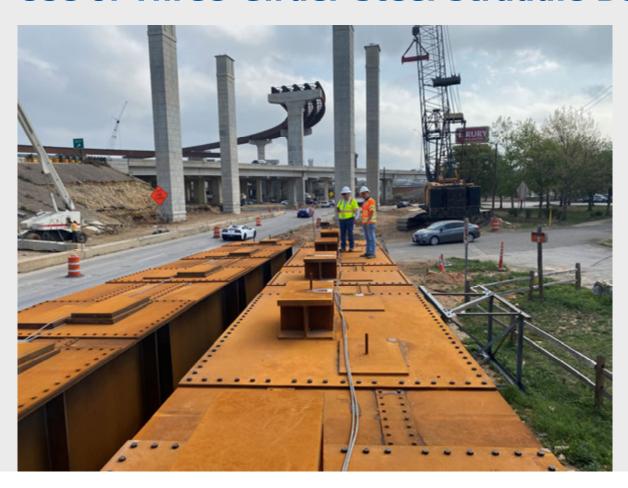








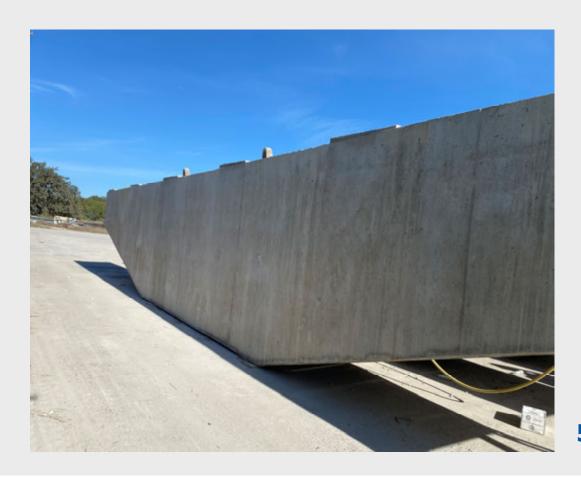






Other accelerated methods

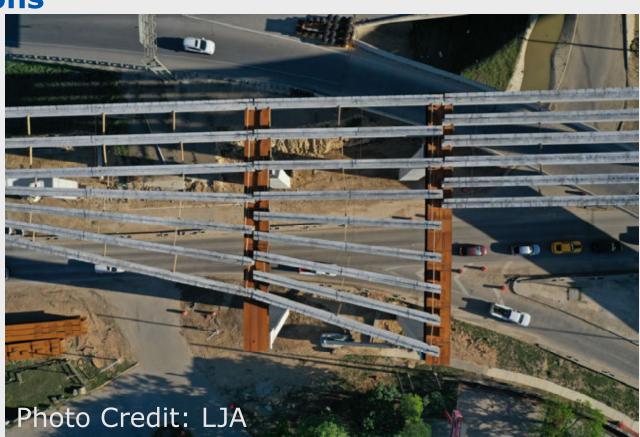
• Allows multiple units to be installed in one night closure





TxDOT Considerations

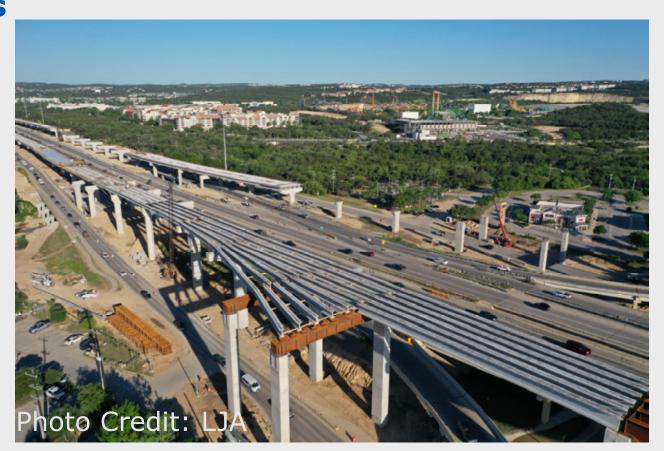
- Vertical Clearance during construction
- Multiple bents placed in one night closure
- Prolonged traffic disruptions: Landlocked residents or businesses
- Crane size and duration –
 Steel vs. Concrete
- Comparable spans to PT Concrete- fewer closures





TxDOT Considerations

- Upfront cost can be up 2x -3x for comparable concrete substructure
- Potential protective coating maintenance costs

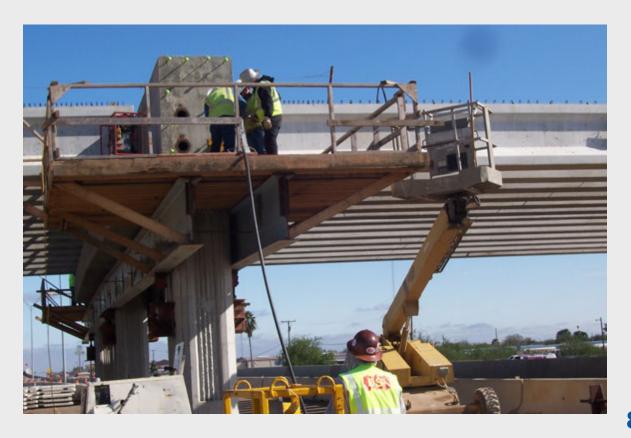




TxDOT Considerations

Vertical Clearance

- Support beam depth
- Working over traffic
 - Falling tools, formwork



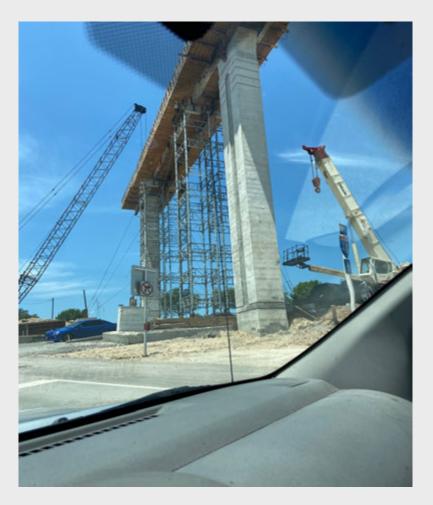


Considerations

Congested work zones and high traffic counts

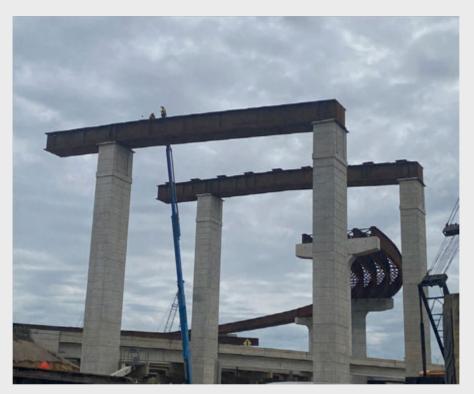
Vulnerable wire supports

and Shoring towers





 Allowed multiple units to be installed in one night closure





Txdot Considerations

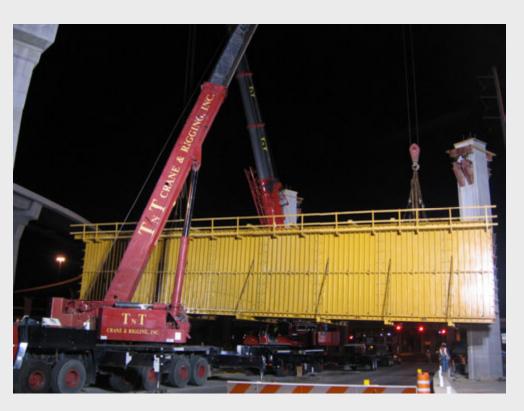
Number of Closures

Setting Formwork

Steel Cage Placement, and/or PT

duct installation.



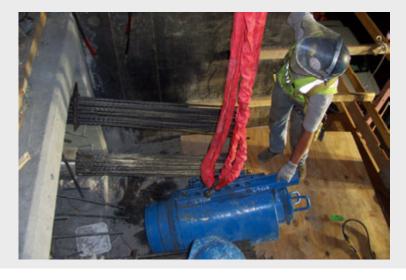




Txdot Considerations

Number of Closures

- Placing Concrete (often more than 12 hours for large elements)
- Stressing Operation







Other Options

- Pre-cast element limitations
- Practical Span Lengths
- Weight Considerations







Crane Assembly Time and Footprint

When considering other accelerated methods, there are other practical considerations.

- These larger concrete elements can push crane limitations and require the use of larger cranes.
- With these larger cranes comes a larger footprint for assembly and storage.





Sample exercise investigating all options

Construction Method	*Max Straddle Weight(84ft) (Tons)	**Unit Cost	Straddle Cost	***Bent Cap Time (Days)	Total Bridge Const. Time (Days)
CIP	321	\$1,188.00	\$472,296.00	70	138
PRECAST	321	\$1,307.00	\$519,605.11	4	72
PRECAST+STEEL	90	-	\$1,175,956.82	4	72
STEEL	90	\$3.00	\$1,772,163.09	4	72

Legend:





Questions?

Leon Flournoy, P.E.

TxDOT - San Antonio District