



# Lubbock ABC Project – Urban Site

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April 17, 2025

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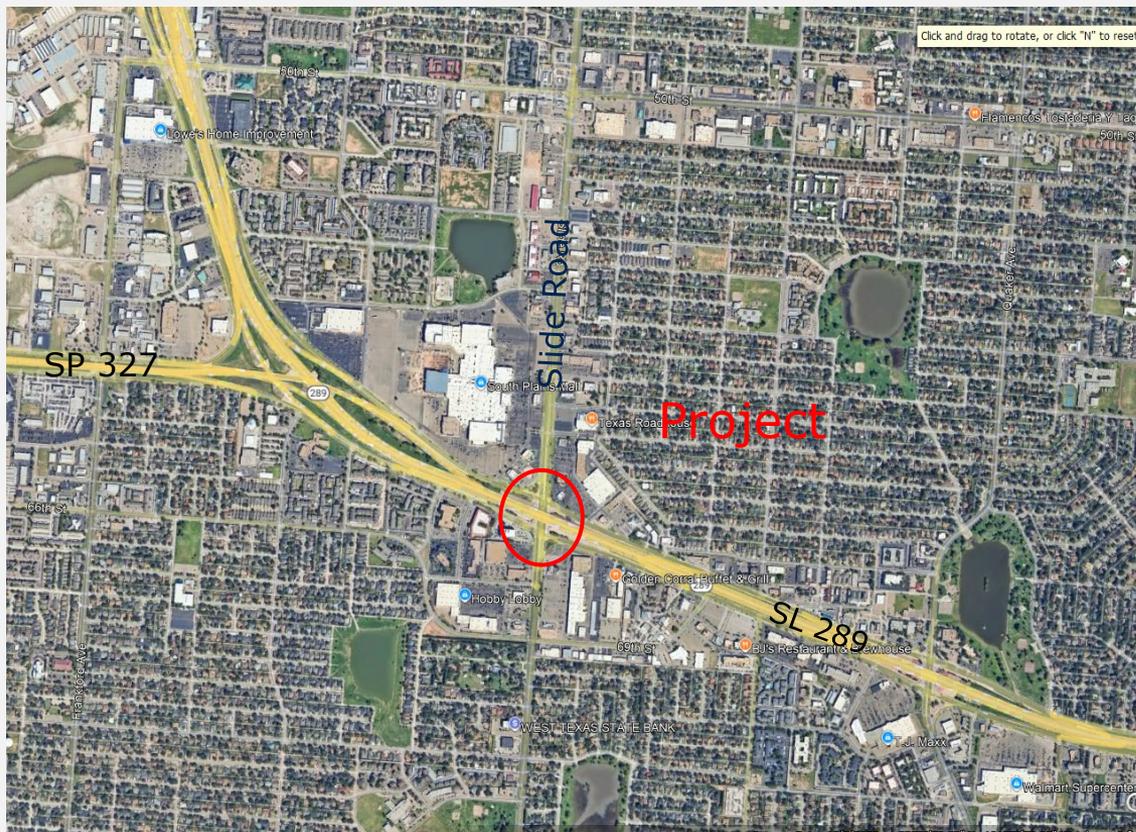
**16** | End the Streak

## What is ABC?

ABC = Accelerated Bridge Construction

ABC is bridge construction that uses innovative planning, design, materials, and construction methods in a safe and cost-effective manner to reduce the onsite construction time that occurs when building new bridges or replacing and rehabilitating existing bridges. (per FHWA)

# Location: SL 289 & Slide Road in Lubbock, TX

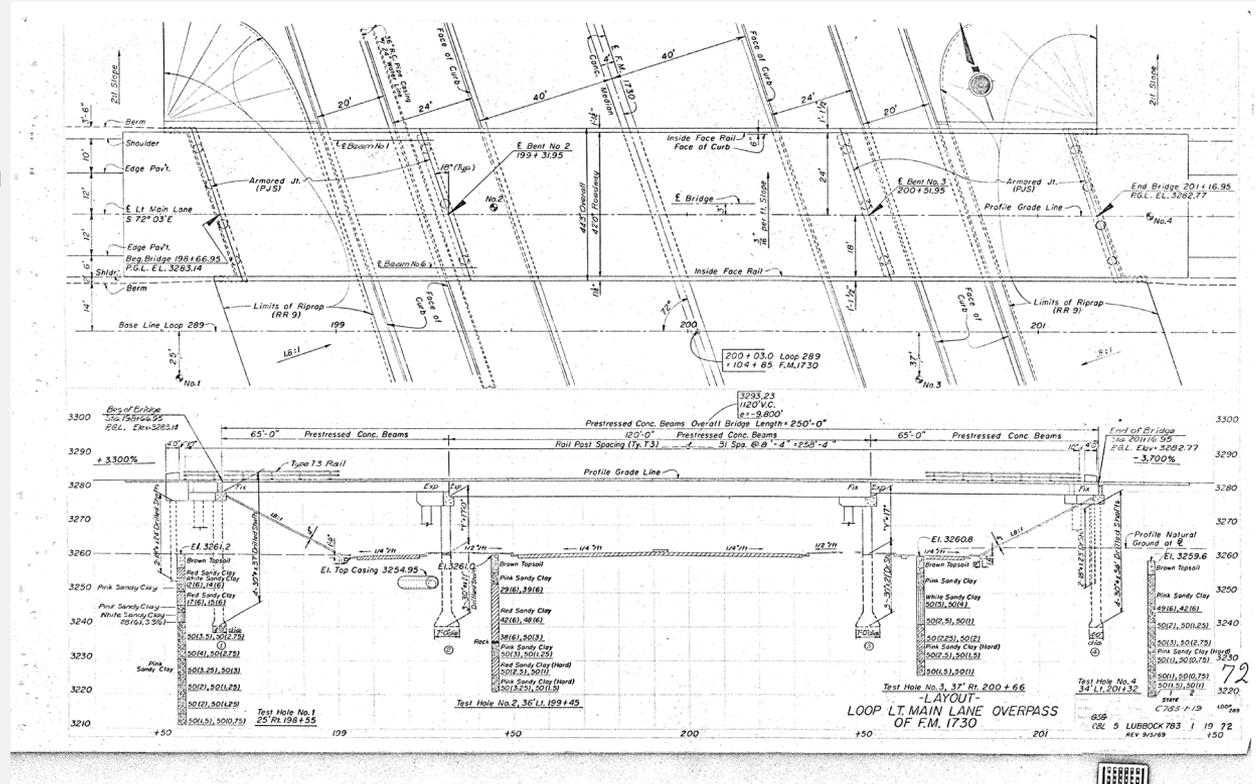


## Questions to Consider for an Urban Site

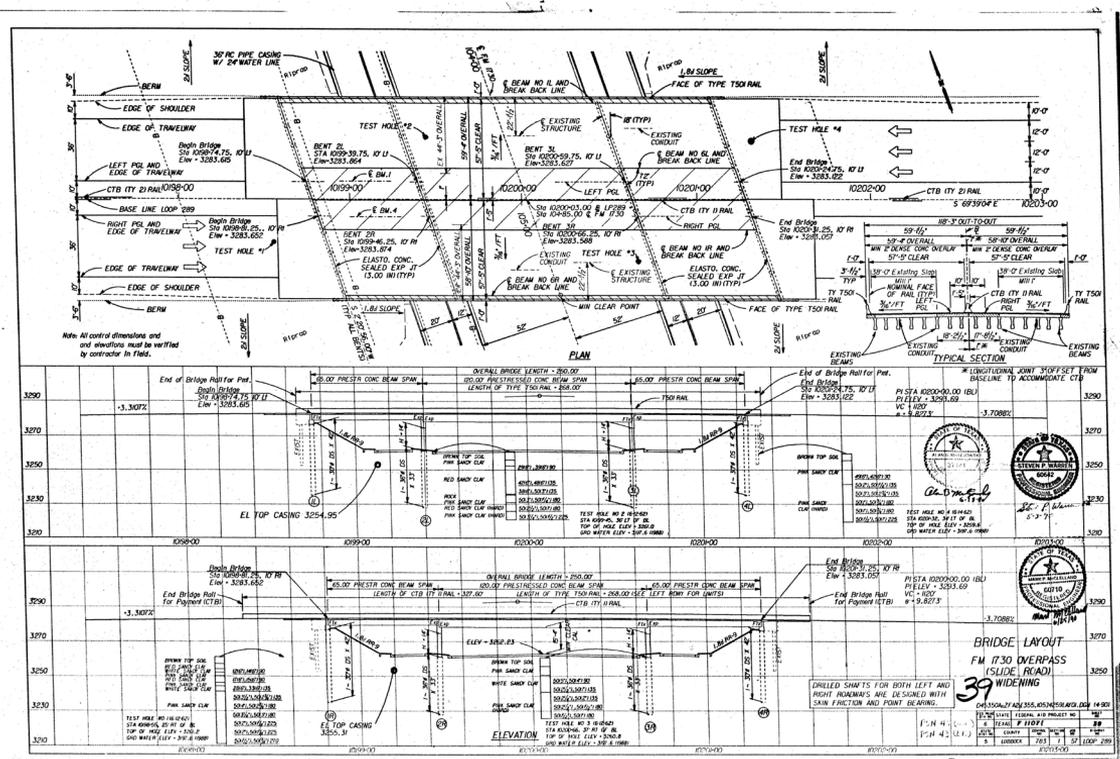
- Do I have lots of traffic and really need to use ABC? Long Detours?
- Do I have a location in close proximity to stage bridge components? Access to both sides?
- Can the substructure handle precast bridge components?
- How do we want to phase this thing? Keep SL 289 mainlanes open at all times
- How much money do I have?
- Am I close to retirement if we go with traditional cast-in-place construction?

# Original Construction 1970

Two 44' Wide 3-Span  
Prestressed Concrete Beam  
Units  
65'-120'-65'



# Widening - 1990



Mr. Warren's seal

## Traffic



Lots of traffic – highest traffic volumes in Lubbock

- SL 289 = 77,000 ADT
- Slide Rd = 39,000

Lots of Businesses including South Plains Mall and Golden Corral



# Staging Locations



## Reuse Substructure?

Turns out NO!

- Drilled shafts not adequate for new HL93 loadings

Use precast columns, caps, and abutments



## Phasing

Phase 1 - Flip SL 289 traffic to one side, close Slide Rd, and demo bridge in one weekend

Phase 2 – Substructure work with Slide Road traffic switches

Phase 3 – Close Slide Rd and Superstructure work in one weekend

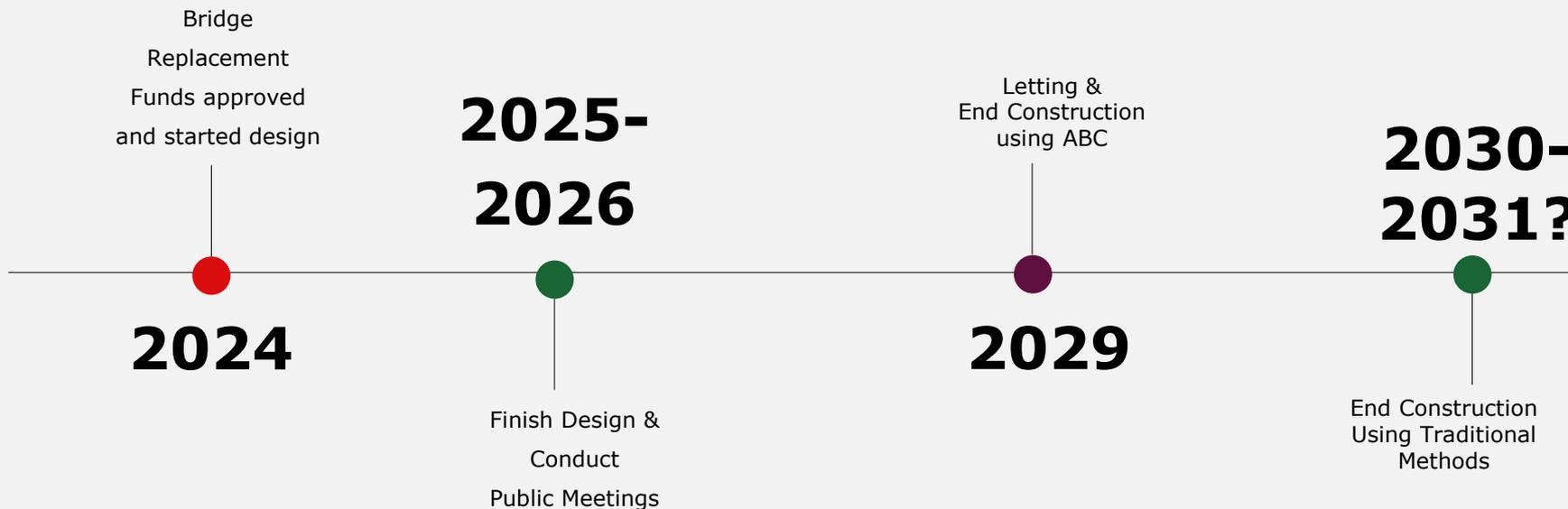
Phase 4 – Switch traffic and repeat

Recommend accelerated construction procedures such as milestones, increased LDs, A+B, lane rentals, etc.

## Cost

- Plan for twice as much
- Normal long duration bridge construction = \$5-10 million total
- ABC = \$15-20 million total
- Make sure bridge division has this much to give you.

## Project Timeline



HELP  
**#EndTheStreakTX**

End the streak of daily deaths on Texas roadways.

**TxDOT.gov**  
#EndTheStreakTX Toolkit





# Lubbock ABC Replacement (Urban)



April 17, 2025

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## Location and Site-Specific Conditions

Lubbock

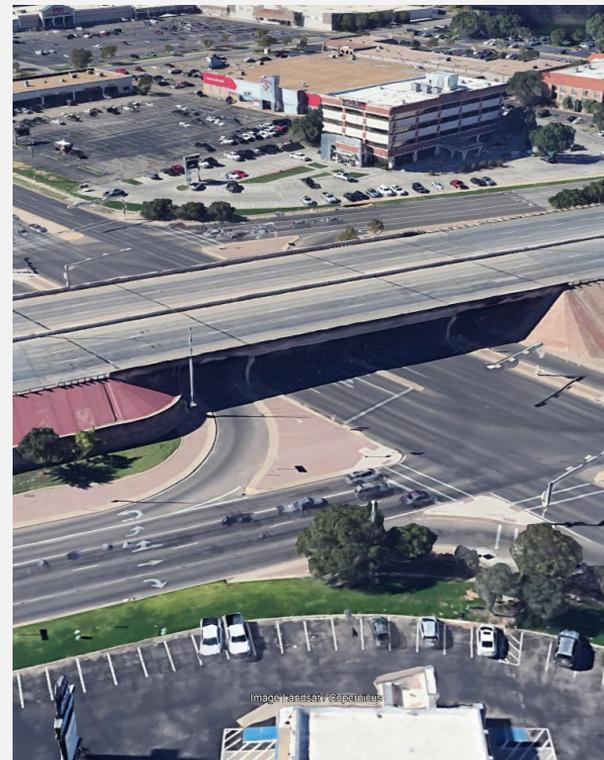
South Loop 289 over  
Slide Road



## Location and Site-Specific Conditions

Adjacent structures, 3 lanes in each direction

- 18-degree RF Skew
- Prestressed Concrete I-Girders
- 3 Span Units, 65'-120'-65' (250-ft overall length)

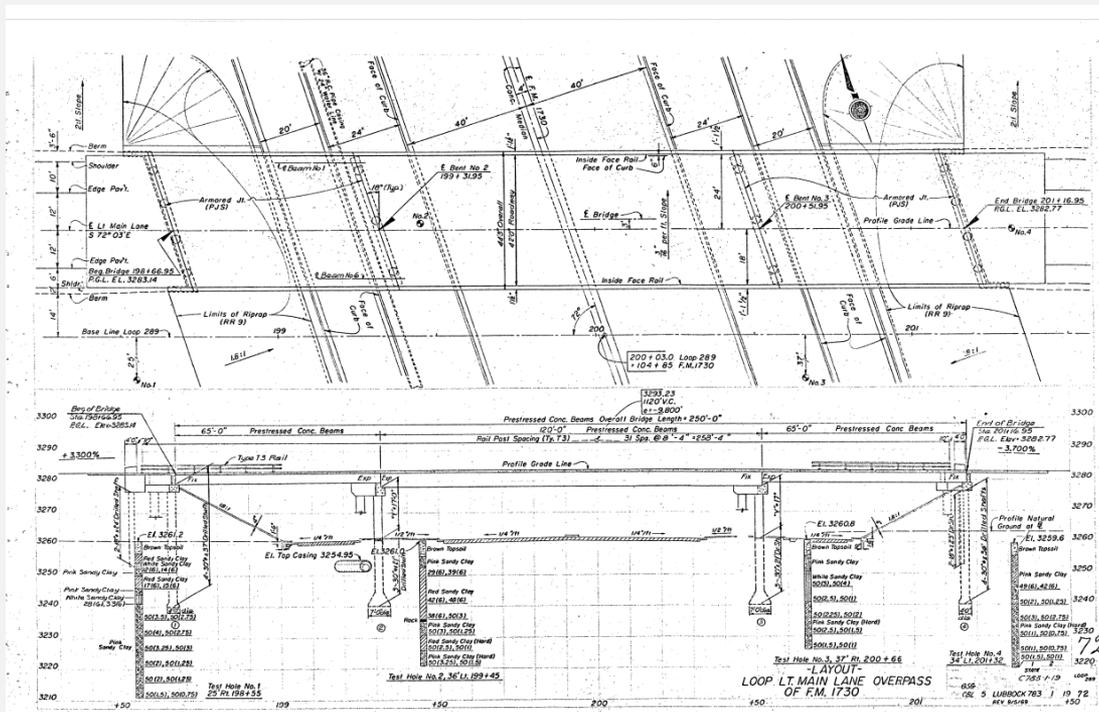


# Location and Site-Specific Conditions

Built in 1972

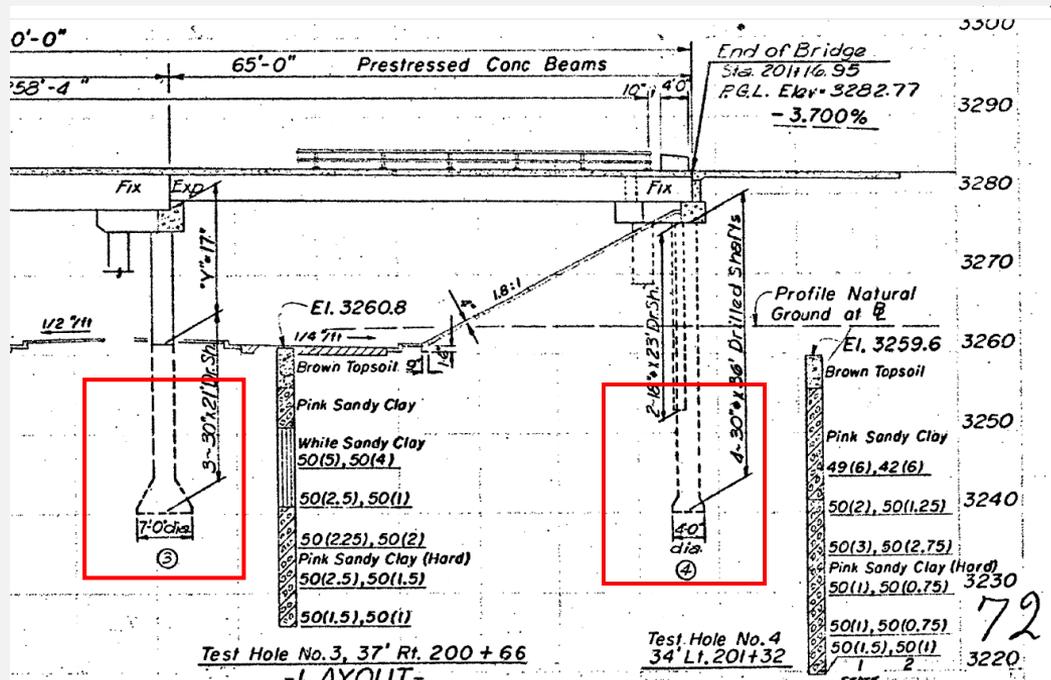
Westbound Layout Shown

- 2 lanes each direction
- 42-ft Roadway



## Existing Bridge Condition & Elements Foundations

- Bents: 2.5-ft diameter drilled shafts with 7-ft diameter bell-shaped bases, 17.5-ft spacing
- Abutments: 2.5-ft diameter drilled shafts with 4-ft diameter bell-shaped bases, 12-ft spacing





## Existing Bridge Condition & Elements

ADT (WB/EB): 35,319/34,670

NBI Ratings (WB/EB)

- Deck: 5/5
  - Superstructure: 6/6
  - Substructure: 6/6
- Top: Looking South  
Bottom: Looking North



## Existing Bridge Condition & Elements

### Bent 2

- Signal Cabinets
- Column Locations
- Concrete Riprap  
Looking West



## Existing Bridge Condition & Elements

### Abutment 4

- Riprap Condition
- Soffit Condition  
Looking East



# Replacement Options and Alternatives

## Bridge Standards

- Precast Options
- Prestressed/Precast Options
- Precast Alternates

MISCELLANEOUS STANDARDS			
Rev Date	Std Name	Description	File Name
10-24		Index Sht of Miscellaneous Standards	 <a href="#">MS-Table-24.dgn</a>
<b><i>Selected MISCELLANEOUS DETAIL SHEETS</i></b>			
Rev Date	Std Name	Description	File Name
10-24	CP	Prestressed Concrete Piling	 <a href="#">MS-CP-24.dgn</a>
10-24	PBC-P	Precast Conc Bent Cap Opt for Conc & Steel Piles	 <a href="#">MS-PBC-P-24.dgn</a>
10-24	PBC-RC	Precast Conc Bent Cap Opt for Round Columns	 <a href="#">MS-PBC-RC-24.dgn</a>
10-24	PCA-SUP	Precast Superstructure Alternates	 <a href="#">MS-PCA-SUP-24.dgn</a>
10-24	PCA-SUB	Precast Substructure Alternates	 <a href="#">MS-PCA-SUB-24.dgn</a>
10-24	PCP	Prestressed Concrete Panels	 <a href="#">MS-PCP-24.dgn</a>
10-24	PCP-FAB	Prestressed Concrete Panel Fabrication Details	 <a href="#">MS-PCP-FAB-24.dgn</a>
10-24	PCSP	Prestressed Concrete Sheet Piling	 <a href="#">MS-PCSP-24.dgn</a>
10-24	PMDF	Permanent Metal Deck Forms	 <a href="#">MS-PMDF-24.dgn</a>
10-24	PPBC-RC	Prestressed, Precast Bent Cap Option for Round Columns	 <a href="#">MS-PPBC-RC-24.dgn</a>

<https://www.dot.state.tx.us/insdtdot/orgchart/cmd/cserve/standard/bridge-e.htm>

# Replacement Options and Alternatives

## Bridge Standards

- Guide to Standard Drawings
- Adjacent Box Beams

*Guide To Bridge Standard Drawings*

*Provides quick reference information on the following standard drawings:*

*Prestressed Concrete Box Beam Bridges*

*Fast construction*

*Prestressed Concrete I-Girder Bridges*

*Prestressed Concrete X-Beam Bridges*

*Prestressed Concrete Slab Beam Bridges*

*Cast-In-Place Concrete Slab Span Bridges*

*Steel Beam Bridges*

Rev Date	Subject	File Name
02-25	Guide to Bridge Standard Drawings	 guideste.pdf
01-25	Standard Bridge Spreadsheet	std-brg.xlsm

# Replacement Options and Alternatives

## Bridge Standards

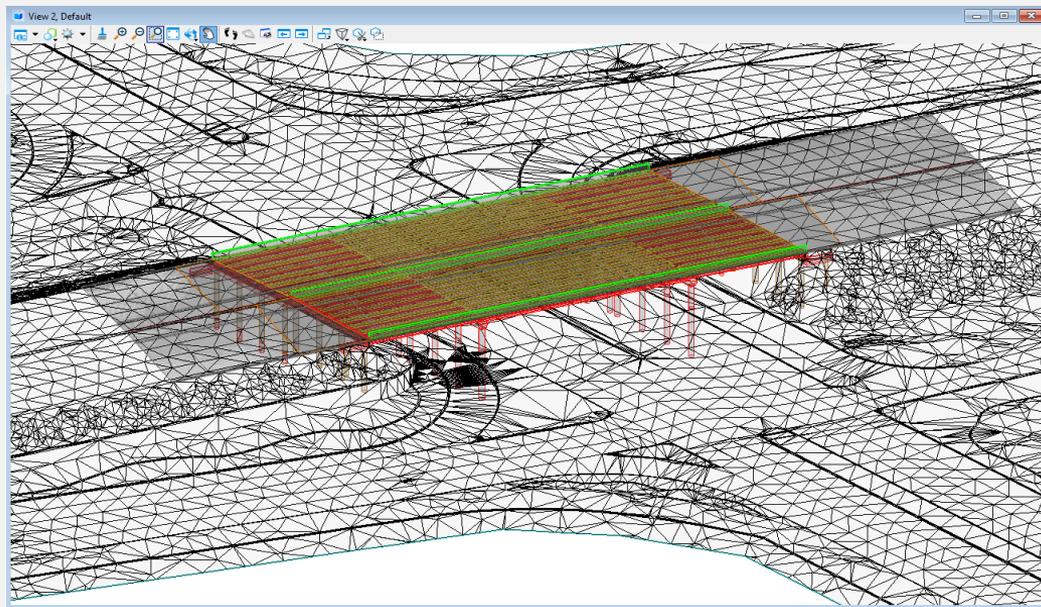
- Wide Flange I-Girders
- Exterior Girders or all Wide Flange
- Eliminates Overhang Forming
- Tangent Edges (no chorded edges)

PRESTRESSED CONCRETE I-GIRDERS			
Rev Date	Std Name	Description	File Name
11-24		Index sht of Prestr I-Girder Standards	 <a href="#">IG-Table-24.dgn</a>
PRESTRESSED CONCRETE I-GIRDER DETAILS			
Rev Date	Std Name	Description	File Name
11-24	IGCS	Continuous Slab Details	 <a href="#">IG-IGCS-24.dgn</a>
03-23	IGD	Prestressed Concrete I-Girder Details	 <a href="#">IG-IGD-23.dgn</a>
08-17	IGEB	Elastomeric Bearing & Girder End Details	 <a href="#">IG-IGEB-17.dgn</a>
11-24	IGFRP	GFRP Slab Top Mat Reinforcement	 <a href="#">IG-IGFRP-24.dgn</a>
11-24	IGMS	Miscellaneous Slab Details	 <a href="#">IG-IGMS-24.dgn</a>
03-22	IGND	Prestressed I-Girder Non-Standard Designs	 <a href="#">IG-IGND-22.dgn</a>
08-17	IGSK	Shear Key Details for I-Girders	 <a href="#">IG-IGSK-17.dgn</a>
11-24	IGTS	Thickened Slab End Details	 <a href="#">IG-IGTS-24.dgn</a>
08-17	MEBR(C)	Minimum Erection & Bracing Requirements	 <a href="#">IG-MEBR(C)-17.dgn</a>
07-24	WF-IGD	Prestressed Concrete Wide Flange I-Girder Details	 <a href="#">IG-WF-IGD-24.dgn</a>
07-24	WF-IGND	Prestressed Concrete Wide Flange I-Girder Designs	 <a href="#">IG-WF-IGND-24.dgn</a>

## Replacement Options and Alternatives

Prestressed/Precast Elements being considered for S LP 289 Bridge Replacement

- Abutments
- Columns
- Bents
- Wingwalls
- Superstructure
- Approach Slab



# Replacement Options and Alternatives

## Precast Abutments

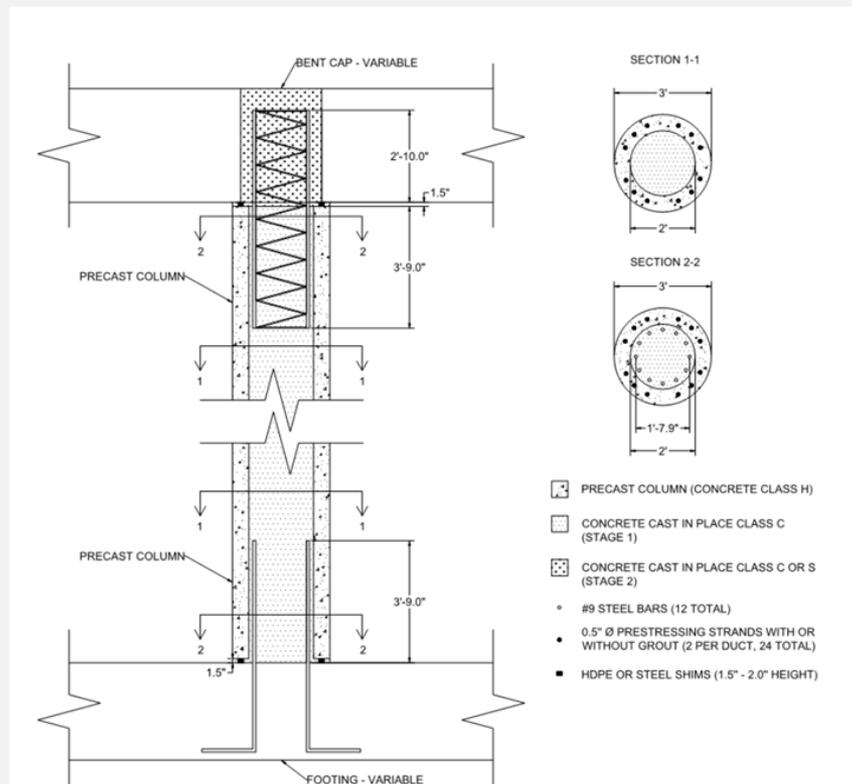
- Custom Design



# Replacement Options and Alternatives

## Prestressed Hollow Columns

- TxDOT Research Project 0-7089 (2024)
- Dead load: Shell
- Live load: Core
- Drilled Shaft Connections



## Replacement Options and Alternatives

Bent Cap

TxDOT Standards

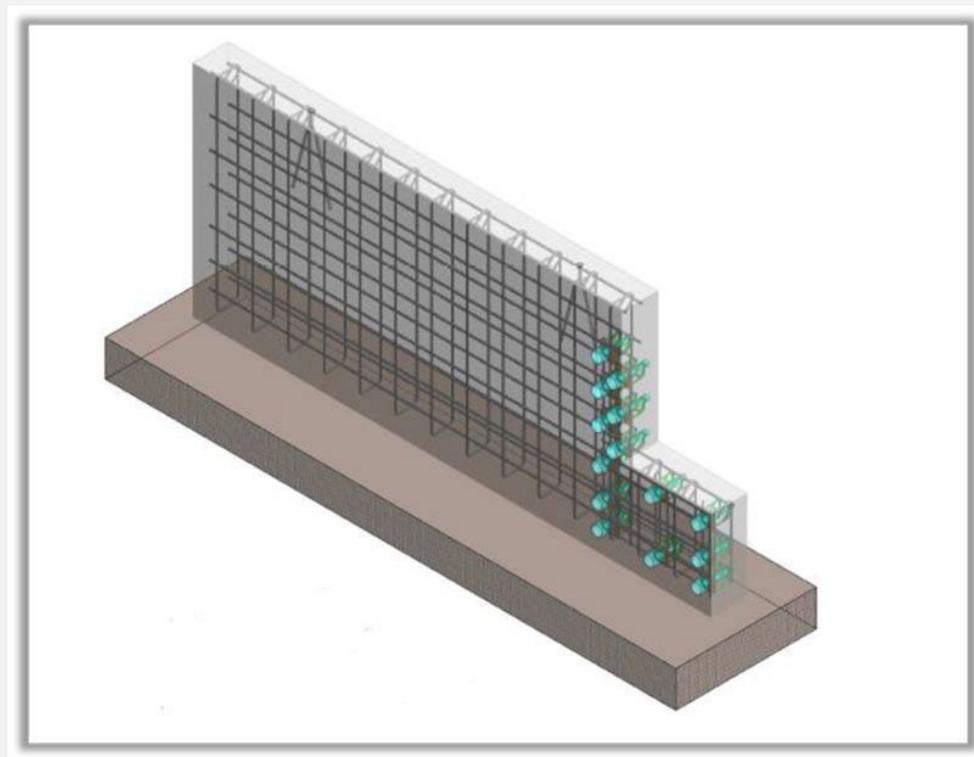
- PBC-P
- PBC-RC
- PPBC-RC



## Replacement Options and Alternatives

### Wing Walls

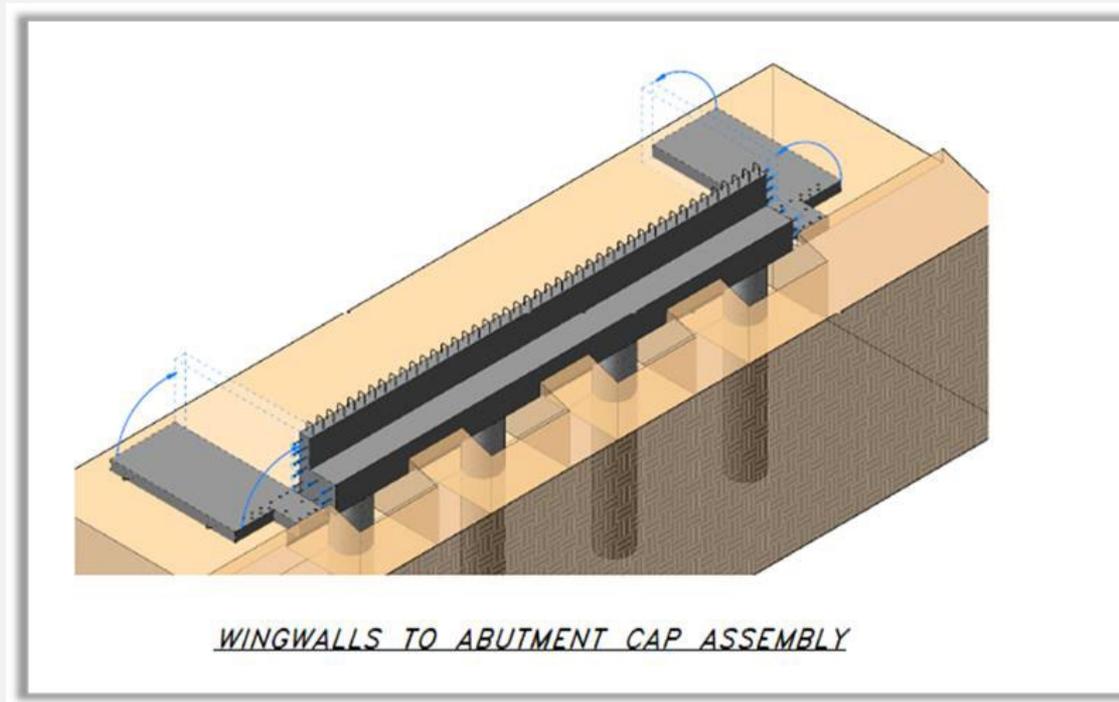
- Custom Design
- Integral to Abutment



## Replacement Options and Alternatives

### Wing Walls

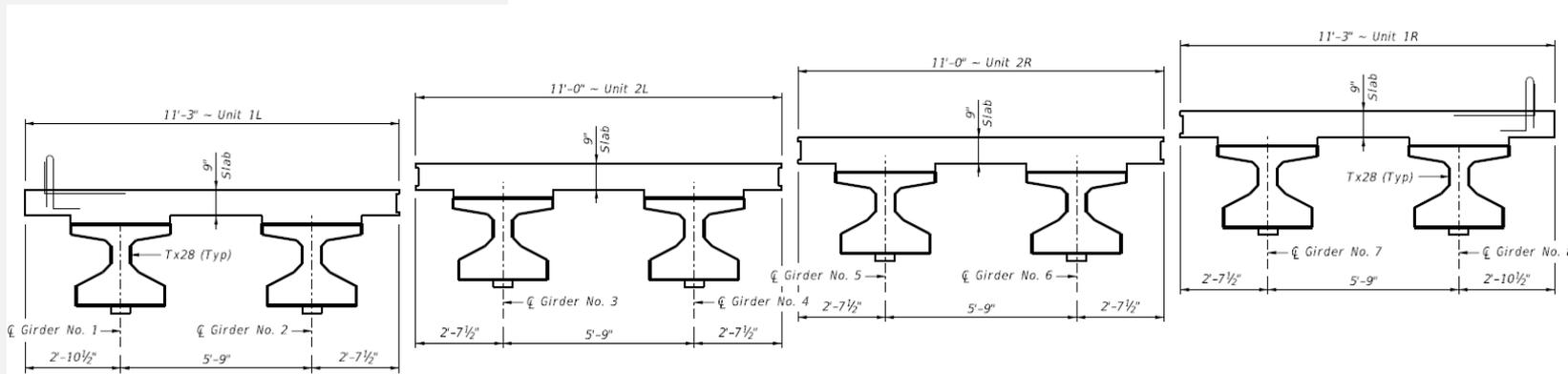
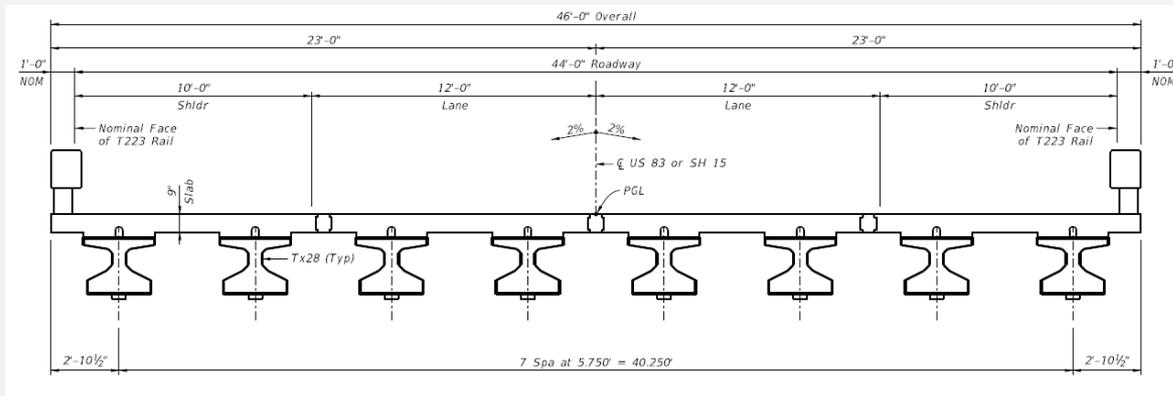
- Custom Design
- Drilled Shaft  
Founded



# Replacement Options and Alternatives

## Superstructure (PBU)

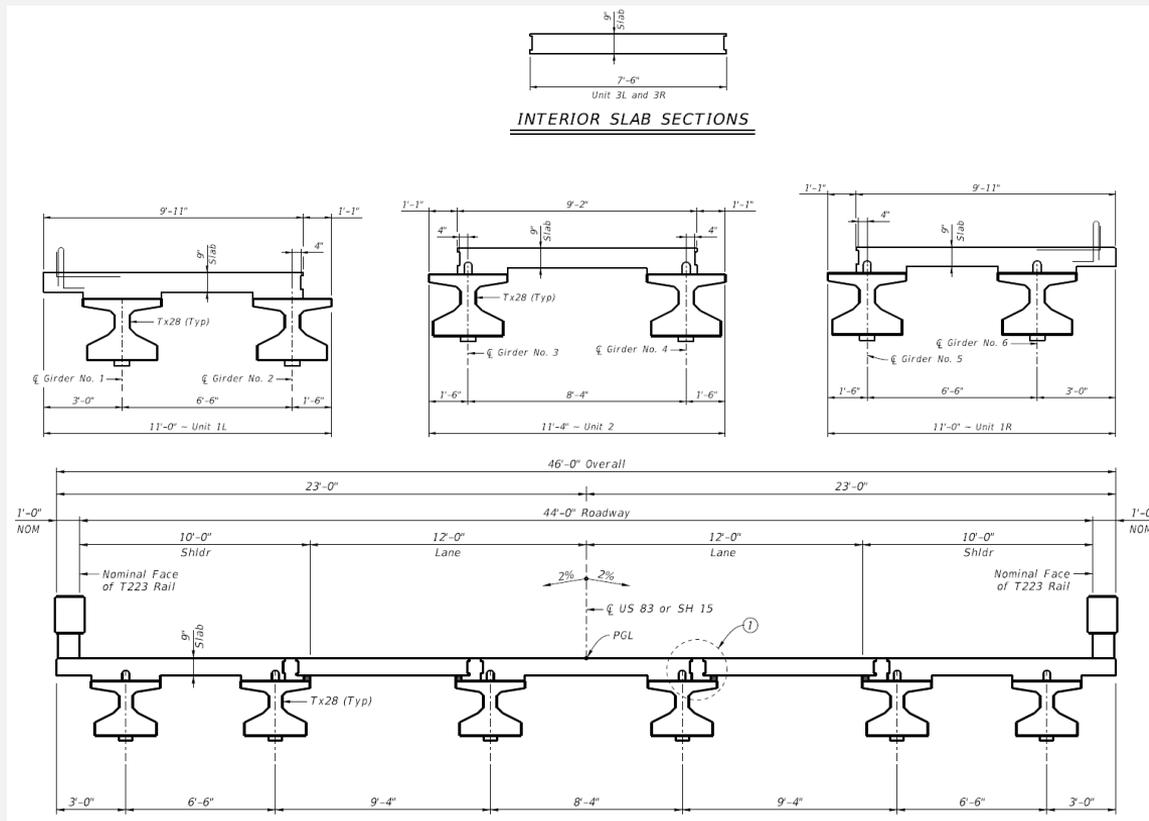
- Tx34 & Tx46 w/deck, Double Stemmed Sections
- SSTR w/ SSCB median barrier



# Replacement Options and Alternatives

## Superstructure (PBU)

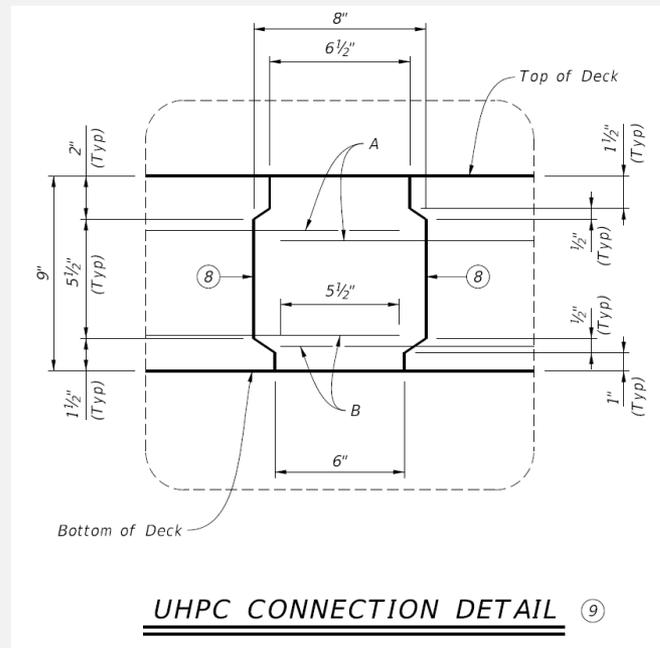
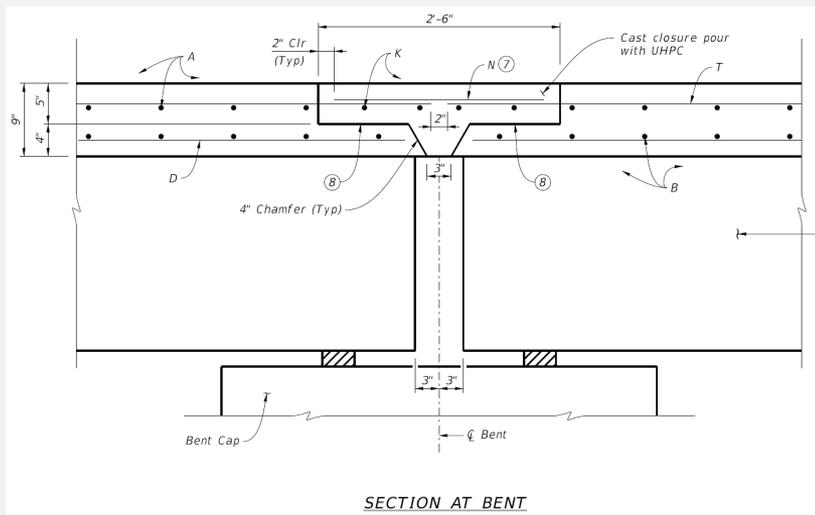
- Stemmed and Channel Sections
- Drop-in Panels



# Replacement Options and Alternatives

## Superstructure (PBU)

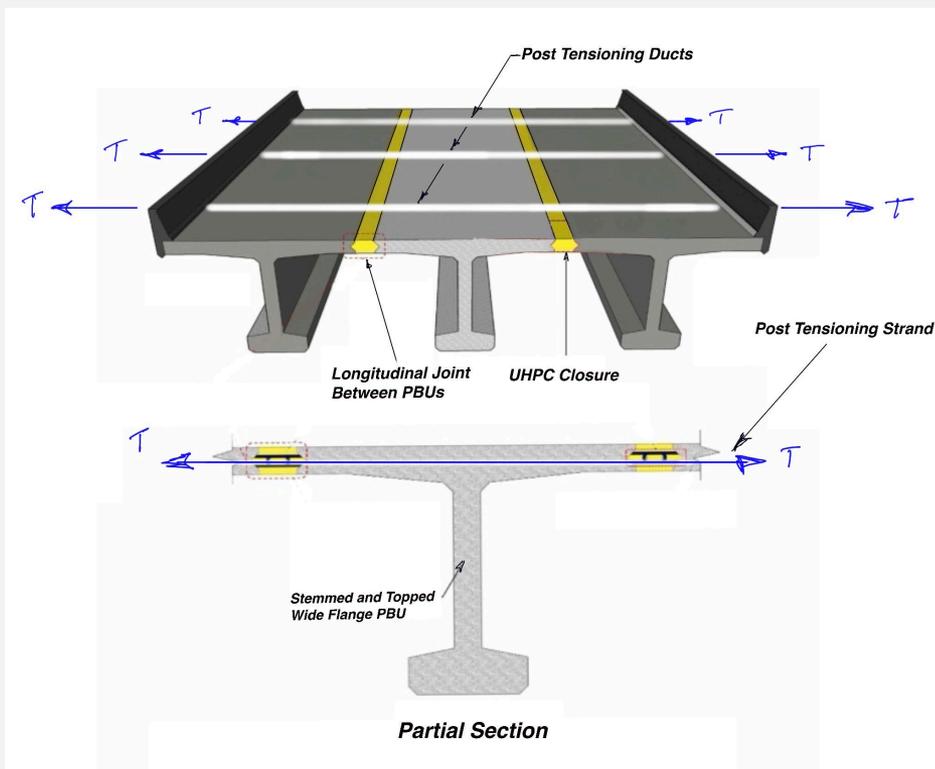
- Longitudinal and Transverse Closure Pours (UHPC)



## Replacement Options and Alternatives

### Superstructure (PBU)

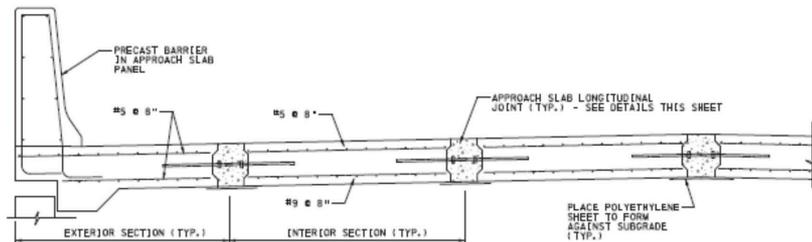
- Wide Flange
- Location of Longitudinal Joint



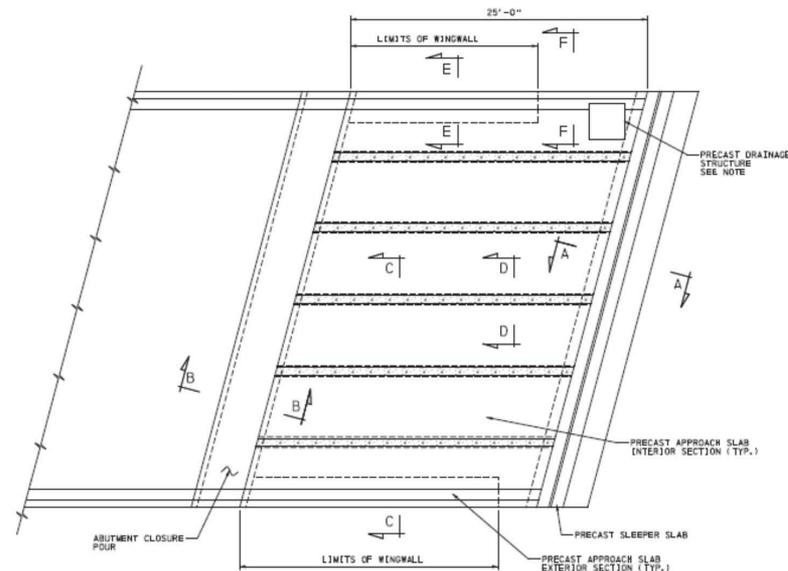
# Replacement Options and Alternatives

Approach Slab

SSTR in Panel



SECTION C-C: TYPICAL APPROACH SLAB



APPROACH SLAB PLAN

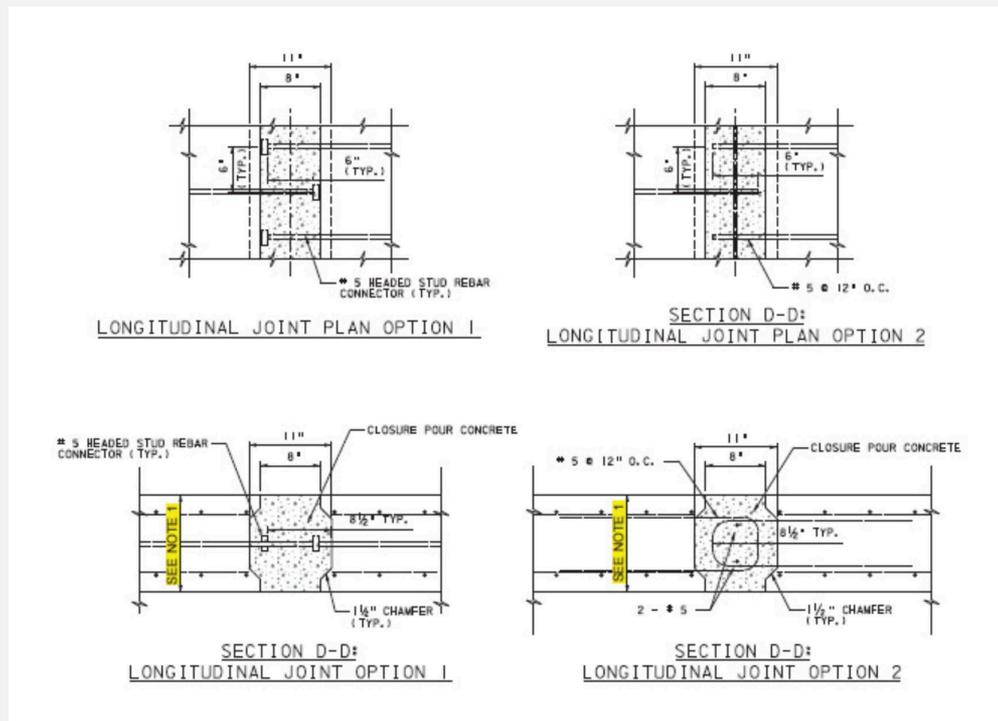
NOTE: PRECAST DRAINAGE STRUCTURE, FRAME, AND GRATE TO BE PAID FOR UNDER SEPARATE ITEMS.

Source: PennDOT

# Replacement Options and Alternatives

Approach Slab

Longitudinal and Transverse  
Closure Pours (UHPC)





Questions?



April 17, 2025