

# Traffic Signal Pole Assembly Fabrication Plants

Material Producer List

Materials and Tests Division-Structural Materials  
Section

## Traffic Signal Pole Assembly Fabrication Plants

The Department reserves the right to conduct random sampling and testing and visual inspections of materials from approved fabrication plants. Department representatives may sample and inspect material from the fabrication plant or the project site. Materials and Tests Division (MTD) reserves the right to test samples to verify compliance with Item 686.

For more information, contact MTD's Prefabricated Structural Materials Section at (512) 993-7117.

### Reference

Refer to the Department's *Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges* for information on the following:

- Item 686, "Traffic Signal Pole Assemblies (Steel)"

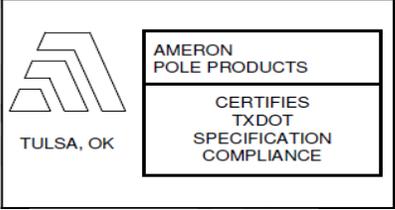
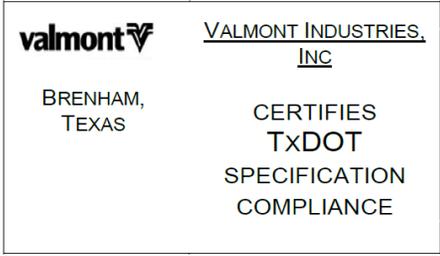
### Fabrication Plants

The following traffic signal pole assembly fabrication plants have been approved in accordance with DMS-7380, "Steel Non-Bridge Member Fabrication Plant Qualification," which is referenced in Item 686.

Producer Code	Fabricator	Location
99190	Ameron Pole Products	Tusla, OK
98013	Millerbernd Manufacturing Company	Winsted, MN
99591	Pelco Structural, LLC	Claremore, OK
99951	Structural and Steel Products	Fort Worth, TX
99819	Union Metals Industries Corp	Canton, OH
99608	Valmont Industries, Inc.	Brenham, TX

Note: Traffic signal pole assemblies will have the fabricator's designated approval stamp, as shown on the following page, placed on approved items.

## Designated Fabricator Approval Monogram Stamps

<p><b>Ameron Pole Products, 99190</b> (Tulsa, OK)</p>  <p>The stamp features a stylized 'A' logo on the left with 'TULSA, OK' below it. To the right, a rectangular box contains the text: 'AMERON POLE PRODUCTS' at the top, followed by 'CERTIFIES TXDOT SPECIFICATION COMPLIANCE'.</p>	<p><b>Millerbernd Manufacturing Company., 98113</b> (Winsted, MN)</p>  <p>The stamp features a circular logo with an 'M' on the left. To the right, a rectangular box contains the text: 'MILLERBERND' in large bold letters, 'Winsted, MN' below it, and 'MILLERBERND MANUFACTURING COMPANY' at the top right. To the right of the company name, it says 'CERTIFIES TXDOT SPECIFICATION COMPLIANCE'.</p>
<p><b>Pelco Structural, LLC 99591</b> (Claremore, OK)</p>  <p>The stamp features a globe logo with 'pelco' in lowercase and 'STRUCTURAL, LLC' and 'Claremore, OK' below it. To the right, a rectangular box contains the text: 'PELCO STRUCTURAL' at the top, followed by 'CERTIFIES TXDOT SPECIFICATION COMPLIANCE'.</p>	<p><b>Structural &amp; Steel Products, 99951</b> (Fort Worth, TX)</p>  <p>The stamp features a stylized arrow logo on the left. To the right, a rectangular box contains the text: 'STRUCTURAL &amp; STEEL PRODUCTS' at the top, followed by 'FORT WORTH' and 'CERTIFIES TXDOT SPECIFICATION COMPLIANCE'.</p>
<p><b>Union Metals Industries Corp. 99819</b> (Canton, OH)</p>  <p>The stamp features the 'UMIC' logo on the left with 'CANTON, OHIO' below it. To the right, a rectangular box contains the text: 'UNION METAL INDUSTRIES CORP.' at the top, followed by 'CERTIFIES TXDOT SPECIFICATION COMPLIANCE'.</p>	<p><b>Valmont Industries, Inc., 99608</b> (Brenham, TX)</p>  <p>The stamp features the 'valmont' logo on the left with 'BRENHAM, TEXAS' below it. To the right, a rectangular box contains the text: 'VALMONT INDUSTRIES, INC.' at the top, followed by 'CERTIFIES TXDOT SPECIFICATION COMPLIANCE'.</p>